



Recyclable



Circular Economy



Compostable



Carbon Neutral  
Cocoa Fibers



Biodegradable



# Technical Data Sheet

## Cocoa Paper™ Oil and Grease Resistant 40 g/m² - 392A

### TYPICAL VALUES

COCOA PAPER MILK - 30% cocoa shell content					
	Units	Target	Average Values		Test Method
			Min	Max	
Ash content	%	-	-	4	TAPPI 211
Basis weight	g/m²	40	38	42	ISO 536
KIT value	-	8	-	-	TAPPI 559
Gurley permeability	seconds /100 ml	-	300	-	ISO 5636
Tensile strength machine direction	Newton /mm	-	1,96	-	ISO 1924-2
Moisture	%	5,0	4,0	6,0	TAPPI 412

Testing environment conditions as per ISO 187: 50% RH / T = 23°C

**TAPPI** - Technical Association of the Pulp and Paper Industry

**ISO** - International Standard Organization

#### Food contact

Compliant with the Code of Federal Regulations, Food and Drugs (FDA), 21 CFR Ch. I §§ 176.170 and 176.180.

Compliant with BFRXXXVI and BFRXXXVI-2





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Circular Economy



FSC



Compostable



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Cocoa Fibers



Biodegradable

Leaf  
LAB  
inspired by nature  
engineered by SWM



## Technical Data Sheet

# Cocoa Paper™ Oil and Grease Resistant 50 g/m<sup>2</sup> - 392B

### TYPICAL VALUES

COCOA PAPER MILK - 30% cocoa shell content					
	Units	Target	Average Values		Test Method
			Min	Max	
Ash content	%	-	-	4	TAPPI 211
Basis weight	g/m <sup>2</sup>	50	48	52	ISO 536
KIT value	-	8	-	-	TAPPI 559
Gurley permeability	seconds /100 ml	-	300	-	ISO 5636
Tensile strength machine direction	Newton /mm	-	1,96	-	ISO 1924-2
Moisture	%	5,0	4,0	6,0	TAPPI 412

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