

Preliminary

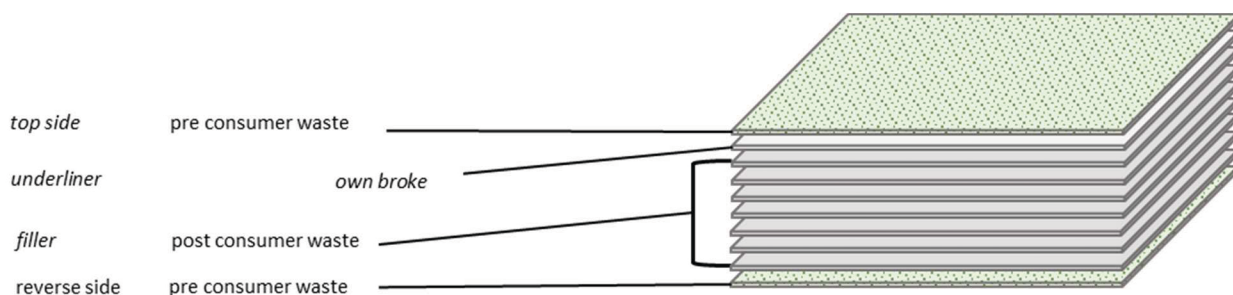
Technical Specification

Stand: 04/2019

Grass Print

White Lined Chipboard, top side including grass, reverse including grass

Board Structure



Substance (g/m ²)	caliper [μm]	5° stiffness [mNm]		15° * stiffness [mNm]	
		MD	CD	MD	CD
300	450	22,0	9,0	11,0	4,5
325	480	29,0	11,0	14,5	5,5
350	520	38,0	15,0	19,0	7,5
375	550	47,0	18,0	23,5	9,0
400	580	56,0	22,0	28,0	11,0
425	610	65,0	25,0	32,5	12,5
450	640	74,0	28,0	37,0	14,0
475	670	83,0	32,0	41,5	16,0
500	700	92,0	36,0	46,0	18,0
525	740	100,0	40,0	50,0	20,0
550	770	108,0	44,0	54,0	22,0

* Stiffness / calculated and indicative

Property	Unit	Standard	Tolerances
Test condition	°C	DIN EN ISO 20187	23° ± 1° C, 50 % ± 3% rel.
Substance	g/m ²	EN ISO 536	humidity ± 2 %
Thickness	mm	ISO 534	≤ 350 g/m ² : ± 5 %, > 350 g/m ² : ± 3%
Stiffness	%	DIN 53121, ISO 2493	-15%

95% of all values measured must be within the tolerance limits. Stiffness must be measured both sides (top & reverse). The resulting average is the relevant stiffness of the sample. All figures mentioned above may be subject to technical changes.

Warranty of further processing max. 12 months after production date.